



JOB POSTING FORM

Company Name: Smalley Steel Ring Company

Contact Person: Tracy Lindsay Title: Talent Acquisition Lead

Company Address: 555 Oakwood Road, Lake Zurich, IL 60047

Phone Number: Direct: 847-719-5927 Email Address: TracyL@smalley.com

Job Title: 2nd shift CNC Programmer

Job Description:

Smalley Steel Ring Company is the market leader in the industrial retaining ring and wave/compression spring manufacturing business. We have been manufacturing and supplying the aerospace, automotive and other industrial markets for over 50 years. We take pride in ourselves, the quality of our innovative products, our focus on continuous improvement, and the service of excellence that we provide to our loyal customers.

We have an opening for a **2nd shift CNC Programmer!** This position will involve constructing, altering, and repairing a wide variety of machine parts and gauges to very close tolerances, diagnosing and correcting problems in simple machines and tools, repairing pneumatic and hydraulic circuits, and performing troubleshooting of machine electrical systems. The **2nd shift CNC Programmer** will also be responsible for developing and implementing programs in Mastercam, and programming and running lathe, mill and waterjet machines.

Responsibilities

- Setting up and operating Omax waterjet
- Programming and Running 5 axis mill turn
- Programming and Running 4 axis live tooling lathe
- Reading mechanical and electrical drawings
- Performing skilled fittings and adjustments

Is a High School Diploma or GED **required?** Yes No

Are Bi-Lingual skills helpful? Yes No If yes, what Language? _____

Experience and Skills Required:

- 5 Years' experience minimum
- Must be able to read/interpret blueprints, Must have own tools
- Must be able to read and use measuring instruments (micrometers, calipers, scales, and indicators)
- Must be able to program independently, work with Mastercam to produce 2D and 3D programs using a solid model
- Must be able to independently setup and run 3 axis Mazak Mills
- Must be able to optimize speeds and feeds to efficiently cut materials such as tool steels, aluminum, plastic, and Inconel
- CNC Apprenticeship/ NIMS Certification preferred
- Experience diagnosing and correcting problems in machines and tooling, troubleshooting preferred
- Experience repairing hydraulic and pneumatic circuits preferred
- Must be authorized to work in the US on a permanent basis

If interested, applicant should apply by: Apply online at: www.smalley.com/careers